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<p>(21) International Application Number: <b>PCT/US98/03971</b></p> <p>(22) International Filing Date: <b>2 March 1998 (02.03.98)</b></p> <p>(30) Priority Data: 08/812,301 5 March 1997 (05.03.97) US 08/972,659 18 November 1997 (18.11.97) US</p> <p>(71) Applicants: <b>ENGELHARD CORPORATION [US/US]; 101 Wood Avenue, P.O. Box 770, Iselin, NJ 08830-0770 (US). THE UNITED STATES OF AMERICA, represented by THE SECRETARY OF AGRICULTURE [US/US]; U.S. Dept. of Agriculture, Washington, DC 20250 (US).</b></p> <p>(72) Inventors: <b>GLENN, D., Michael; P.O. Box 1408, Shepherdstown, WV 25443 (US). SEKUTOWSKI, Dennis, G.; 1 Edna Horn Drive, Stockton, NJ 08559 (US). PUTERKA, Gary, J.; Route 1, Box 279, Billmyer Road, Shepherdstown, WV 25443 (US).</b></p> <p>(74) Agents: <b>MILLER, Stephen, I. et al.; Engelhard Corporation, 101 Wood Avenue, P.O. Box 770, Iselin, NJ 08830-0770 (US).</b></p>		<p>(81) Designated States: <b>AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GE, GH, GM, GW, HU, ID, IL, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, UZ, VN, YU, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG).</b></p> <p><b>Published</b> <i>With international search report. Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i></p>
<p>(54) Title: <b>METHOD FOR PROVIDING ENHANCED PHOTOSYNTHESIS</b></p> <p>(57) Abstract</p> <p>Disclosed is a method for enhancing the photosynthesis of horticultural crops which involves treating the surface of said horticultural crop with an effective amount of one or more highly reflective particulate materials.</p>		

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Title: METHOD FOR PROVIDING ENHANCED PHOTOSYNTHESIS

Cross-reference to Related Applications

This application is a continuation-in-part of U.S. Patent Application No. 08/812301, filed March 5, 1997,  
5 which is incorporated herein by reference for its teachings related to the invention disclosed herein.

Field of the Invention

The present invention is directed to a method for enhancing the photosynthesis of horticultural crops.

10 Background of the Invention

Improved yield or plant productivity is a desired horticultural effect on horticultural crops that is generally limited by the amount of light, temperature, relative humidity and other uncontrollable environmental  
15 factors when pests, water and nutrients are adequately controlled. Particulate matter from a wide range of sources is generally regarded as limiting plant productivity. See for example, Farmer, "The Effects of Dust on Vegetation--A Review," *Environmental Pollution*  
20 79:63-75 (1993).

The prior art has discussed photosynthesis and the effects of environmental stresses on plants. See, for example; Nonomura and Benson, "Methods and compositions for enhancing carbon fixation in plants," U.S.  
25 5,597,400, Stanhill, G., S. Moreshet, and M. Fuchs. "Effect of Increasing Foliage and Soil Reflectivity on the Yield and Water Use Efficiency of Grain Sorghum,"

*Agronomy Journal* 68:329-332 (1976); Moreshet, S., Y. Cohen, and M. Fuchs. "Effect of Increasing Foliage Reflectance on Yield, Growth, and Physiological Behavior of a Dryland Cotton Crop," *Crop Science* 19:863-868 (1979), which states that "within 2 days after spraying the kaolin reduced  $^{14}\text{CO}_2$  uptake (photosynthesis) by more than 20%" and "the kaolin sprays would appear to reduce transpiration more than photosynthesis"; Bar-Joseph, M. and J. Frenkel, "Spraying citrus plants with kaolin suspensions reduces colonization by the spiraea aphid (*Aphis citricola* van der Goot)" *Crop Protection* 2(3):371-374 (1983), which states that "The reasons for this [yield increase of Stanhill, Ibid. and Moeshet, Ibid.] are uncertain [because photosynthesis is reduced] but aphid and virus control may have contributed to this yield increase"; Rao, N.K. S., "The Effects of Antitranspirants on Leaf Water Status, Stomatal Resistance and Yield in Tomato," *J. of Horticultural Science* 60:89-92 (1985); Lipton, W.J., and F. Matoba, "Whitewashing to Prevent Sunburn of 'Crenshaw' Melons," *HortScience* 6:434-345 (1971); Proctor, J. T. A. And L.L. Creasy "Effect of Supplementary Light on Anthocyanin Synthesis in 'McIntosh' Apples," *J. Amer. Soc. Hort. Sci* 96:523-526 (1971); Lord, W.J, and D. W. Greene, "Effects of Summer Pruning on the Quality of 'McIntosh' Apples," *HortScience* 17:372-373.

Therefore, there is still a need for cost effective inert, nontoxic methods for enhancing photosynthesis of horticultural crops. The prior art teaches away from the use of highly reflective inert particles of the

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instant invention in that increasing reflectivity reflects photosynthetically active light, thus, reducing photosynthesis. Unexpectedly, the instant invention results in an opposite effect - enhanced photosynthesis.

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#### Summary of the Invention

This invention relates to a method for enhancing the photosynthesis of horticultural crops which comprises applying to the surface of said horticultural crop an effective amount of one or more highly  
10 reflective particulate materials, said particulate materials being finely divided, and wherein the particles as applied allow for the exchange of gases on the surface of said crop.

#### Detailed Description of the Invention

15

This invention relates to a method for enhancing the photosynthesis of horticultural crops.

Photosynthesis is the process by which photosynthetic plants utilize solar energy to build carbohydrates and other organic molecules from carbon dioxide and water.

20

The conversion of carbon dioxide to such organic molecules is generally referred to as carbon fixation or photosynthesis and, in most plants, occurs by the reductive pentose phosphate cycle, generally referred to as the C-3 cycle. The study of the path of carbon in

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photosynthesis four decades ago (A.A. Benson (1951), "Identification of ribulose in  $^{14}\text{CO}_2$  photosynthesis products" J. Am.Chem. Soc. 73:2971; J.R. Quayle et al. (1954), "Enzymatic carboxylation of ribulose diphosphate"

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J. Am. Chem. Soc. 76:3610) revealed the nature of the carbon dioxide fixation process in plants. The effects of enhanced photosynthesis are typically observed by increased yields/productivity, e.g., increased fruit  
5 size or production (usually measured in weight/acre), improved color, increased soluble solids, e.g. sugar, acidity, etc., and reduced plant temperature.

The horticultural crops to which this invention relate are actively growing and/or fruiting agricultural  
10 and ornamental crops and the products thereof, including those selected from the group consisting of fruits, vegetables, trees, flowers, grasses, roots, seeds and landscape and ornamental plants.

The particulate materials useful for the purposes  
15 of this invention are highly reflective. As used herein, "highly reflective" means a material having a "Block Brightness" of at least about 80 and preferably at least about 90 and more preferably at least about 95 as measured by TAPPI standard T 646. Measurements can be  
20 made on a Reflectance Meter Technidyne S-4 Brightness Tester manufactured by Technidyne Corporation which is calibrated at intervals not greater than 60 days using brightness standards (paper tabs and opal glass standards) supplied by the Institute of Paper Science,  
25 or Technidyne Corporation. Typically a particle block or plaque is prepared from 12 grams of a dry (<1% free moisture) power. The sample is loosely placed in a cylinder holder and a plunger is slowly lowered over the sample to a pressure of 29.5 - 30.5 psi and held for  
30 about 5 seconds. The pressure is released and the plaque

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is examined for defects. A total of three plaques are prepared and three brightness values are recorded on each plaque by rotating the plaque about 120 degrees between readings. The nine values are then averaged and reported.

The finely divided particulate materials useful for the purposes of this invention may be hydrophilic or hydrophobic materials and the hydrophobic materials may be hydrophobic in and of themselves, e.g., mineral talc, or may be hydrophilic materials that are rendered hydrophobic by application of an outer coating of a suitable hydrophobic wetting agent (e.g., the particulate material has a hydrophilic core and a hydrophobic outer surface).

Typical particulate hydrophilic materials useful for the purposes of this invention include: minerals, such as calcium carbonate, talc, kaolin (both hydrous and calcined kaolins, with calcined kaolins being preferred), bentonites, clays, pyrophyllite, silica, feldspar, sand, quartz, chalk, limestone, precipitated calcium carbonate, diatomaceous earth and barytes; functional fillers such as aluminum trihydrate, pyrogenic silica, and titanium dioxide.

The surfaces of such materials can be made hydrophobic by addition of hydrophobic wetting agents. Many industrial mineral applications, especially in organic systems such as plastic composites, films, organic coatings or rubbers, are dependent upon just such surface treatments to render the mineral surface hydrophobic; see, for example, Jesse Edenbaum, Plastics

Additives and Modifiers Handbook, Van Nostrand Reinhold, New York, 1992, pages 497-500 which is incorporated herein by reference for teachings of such surface treatment materials and their application. So-called

5 coupling agents such as fatty acids and silanes are commonly used to surface treat solid particles as fillers or additives targeted to these industries. Such hydrophobic agents are well known in the art and common examples include: organic titanates such as Tilcom®

10 obtained from Tioxide Chemicals; organic zirconate or aluminate coupling agents obtained from Kenrich Petrochemical, Inc.; organofunctional silanes such as Silquest® products obtained from Witco or Prosil® products obtained from PCR; modified silicone fluids

15 such as the DM-Fluids obtained from Shin Etsu; and fatty acids such as Hystrene® or Industrene® products obtained from Witco Corporation or Emersol® products obtained from Henkel Corporation (stearic acid and stearate salts are particularly effective fatty acids and salts thereof

20 for rendering a particle surface hydrophobic).

Examples of preferred particulate materials suitable for the purposes of this invention that are commercially available from Engelhard Corporation, Iselin, NJ are the calcined kaolins sold under the

25 trademark Satintone® and the siloxane treated calcined kaolins sold under the trademark Translink®; and calcium carbonate commercially available from English China Clay under the trademarks Atomite® and Supermite® and stearic acid treated ground calcium carbonates commercially



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available from English China Clay under the trademarks Supercoat® and Kotamite®.

The term "finely divided" when utilized herein means that the particulate materials have a median individual particle size below about 10 microns and preferably below about 3 microns and more preferably the median particle size is about one micron or less. Particle size and particle size distribution as used herein are measured with a Micromeritics Sedigraph 5100 Particle Size Analyzer. Measurements were recorded in deionized water for hydrophilic particles. Dispersions were prepared by weighing 4 grams of dry sample into a plastic beaker adding dispersant and diluting to the 80 ml mark with deionized water. The slurries were then stirred and set in an ultrasonic bath for 290 seconds. Typically, for kaolin 0.5% tetrasodium pyrophosphate is used as a dispersant; with calcium carbonate 1.0% Calgon T is used. Typical densities for the various powders are programmed into the sedigraph, e.g., 2.58 g/ml for kaolin. The sample cells are filled with the sample slurries and the X-rays are recorded and converted to particle size distribution curves by the Stokes equation. The median particle size is determined at the 50% level.

Preferably, the particulate material has a particle size distribution wherein up to 90% by weight of the particles have a particle size of under about 10 microns, preferably below about 3 microns and more preferably about one micron or less.

The particulate materials particularly suitable for use in this invention are inert and nontoxic.

As used herein "inert" particulate materials are particles that are not phytotoxic.

5       The particulate materials are preferably nontoxic meaning that in the limited quantities needed for effective enhanced horticultural effect such materials are not considered harmful to animals, the environment, the applicator and the ultimate consumer.

10       As previously discussed, this invention relates to horticultural crops wherein the surface of said crop is treated with one or more particulate materials. This treatment should not materially affect the exchange of gases on the surface of said crop. The gases which pass  
15 through the particle treatment are those which are typically exchanged through the surface skin of living plants. Such gases typically include water vapor, carbon dioxide, oxygen, nitrogen and volatile organics.

The surface of said horticultural crop is treated  
20 with an amount of one or more highly reflective particulate materials that is effective in enhancing photosynthesis of the horticultural crop. The treatment coverage of said crop is within the skill of the ordinary artisan. Less than full crop coverage is  
25 within the scope of this invention and can be highly effective, for example, neither the under surface of the crop (that which is not exposed directly to the source of light) need be treated by the method of this invention nor must the upper surface of the crop be  
30 completely covered; although full substrate coverage can

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provide additional benefits such as effective disease control, smoother fruit surface, reduced bark and fruit cracking, and reduced russetting. Reference is made to U.S. Serial No. 08/972,648, filed concurrently  
5 herewith on 18 November 1997, entitled "Treated Horticultural Substrates" which is incorporated herein by reference for its teachings regarding methods for achieving these additional benefits. The method of this invention may result in the residue of the treatment forming a  
10 membrane of one or more layers of highly reflective particulate materials on the crop surface.

The particulate materials useful for the purposes of this invention may be applied as a slurry of finely divided particles in a volatile liquid such as water, a  
15 low boiling organic solvent or low boiling organic solvent/water mixture. Adjuvants such as surfactants, dispersants or spreaders/stickers (adhesives) may be incorporated in preparing an aqueous slurry of the particulate materials of this invention. One or more  
20 layers of this slurry can be sprayed or otherwise applied to the crop surface. The volatile liquid is preferably allowed to evaporate between coatings. The residue of this treatment may be hydrophilic or hydrophobic. Applying particles as a dust, although not  
25 being commercially practical on a large scale due to drift and inhalation hazards, is an alternative for carrying out the method of this invention.

Spreader/stickers that can be mixed with hydrophilic particles (3% or more solids in water) to  
30 aid in spraying uniform treatments on horticultural

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substrates are: modified phthalic glycerol alkyd resins such as Latron B-1956 from Rohm & Haas Co.; Plant oil based materials (cocodithalymide) with emulsifiers such as Sea-wet from Salsbury lab, Inc.;

5 Polymeric terpenes such as Pinene II from Drexel Chem. Co.; nonionic detergents (ethoxylated tall oil fatty acids) such as Toximul 859 and Ninex MT-600 series from Stephan.

The the particle treatment may be applied as one or

10 more layers of finely divided particulate material. The amount of material applied is within the skill of one of ordinary skill in the art. The amount will be sufficient to improve photosynthesis of the crop to which these particles are applied. Typically, this treatment will

15 be most effective when crop surface is white in appearance. For example, this can typically be accomplished by applying from about 25 up to about 5000 micrograms of particulate material/cm<sup>2</sup> of crop surface for particles having specific density of around 2-3

20 g/cm<sup>3</sup>, more typically from about 100 up to about 3000 and preferably from about 100 up to about 500. As the brightness of the highly reflective particles increases lesser amounts of these brighter particles are necessary to be effective for the purposes of this invention. In

25 addition, environmental conditions such as wind and rain may reduce crop coverage of the highly reflective particulate materials and therefore it is within the scope of this invention to apply the highly reflective particles one or more times during the growing season of

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said horticultural crop so as to maintain the desired effect of invention.

The low boiling organic liquids useful in the present invention are preferably water-miscible and contain from 1 to 6 carbon atoms. The term "low boiling" as used herein shall mean organic liquids which have a boiling point generally no more than 100°C. These liquids enable the particulate solids to remain in finely divided form without significant agglomeration.

10 Such low boiling organic liquids are exemplified by: alcohols such as methanol, ethanol, propanol, i-propanol, i-butanol, and the like, ketones such as acetone, methyl ethyl ketone and the like, and cyclic ethers such as ethylene oxide, propylene oxide and

15 tetrahydrofuran. Combinations of the above-mentioned liquids can also be employed. Methanol is the preferred low boiling organic liquid.

Low boiling organic liquids may be employed in applying the particles to crop substrates for the purposes of this invention. Typically, the liquids are used in an amount sufficient to form a dispersion of the particulate material. The amount of liquid is typically up to about 30 volume percent of the dispersion, preferably from about 3 up to about 5 volume percent,

25 and most preferably from about 3.5 to about 4.5 volume percent. The particulate material is preferably added to a low boiling organic liquid to form a slurry and then this slurry is diluted with water to form an aqueous dispersion. The resulting slurry retains the

30 particles in finely divided form wherein most of the

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particles are dispersed to a particle size of less than about 10 microns.

The following examples are illustrative of embodiments of the invention and are not intended to limit the invention as encompassed by the claims forming part of the application.

#### EXAMPLE 1

"Red Delicious" apple trees received the following treatments: 1) Conventional pesticide applications applied according to the presence of economic levels of pests using the Virginia, West Virginia and Maryland Cooperative Extension 1997 Spray Bulletin for Commercial tree Fruit Growers publication 456-419, 2) no treatment, 3) weekly application of Translink® 77 beginning in March 11, 1997, 4) weekly application of calcined kaolin (Satintone® SHP) beginning in April 29, 1997, and 5) weekly application of treated calcium carbonate (SuperCoat® - commercially available from English China Clay) beginning in April 29, 1997. Treatments (3) and (5) applied 25 pounds material suspended in 4 gal methanol and added to 100 gal water. Treatment (4) applied 25 pounds material suspended in 100 gal water with the addition of 27oz Ninex® MT-603 and 2 pints Toximul. These treatments were applied at the rate of 125 gal/acre using an orchard sprayer. This mixture was applied at the rate of 125 gal/acre using an orchard sprayer. The treatments were arranged in a randomized complete block design with 4 replications and 3 trees/plot. Treatments were not irrigated and received

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- 21.58 cm of precipitation from 1 May to 30 August 1997. Fruit were harvested at maturity; fruit number, weight and color were measured. Color was measured using a Hunter colorimeter. Color values represent Hunter "a" value units, in which increasing value represents increasing red color. Photosynthesis and stomatal conductance were measured on Aug 6 and 8, 1997. Photosynthesis and stomatal conductance data were collected using a Licor 6300 photosynthesis system.
- 10 Increasing values of photosynthesis and stomatal conductance represent increasing assimilation of carbon dioxide from the atmosphere and transpiration of water from the leaf, respectively; both parameters reflect improved plant productivity when values increase.
- 15 Treatments (1) and (3) were measured twice daily at 10 to 11 am and 2 to 3 pm. Three trees in each plot were measured with 2 sunlit leaves/tree. Canopy temperature was measured using an Everest Interscience (Model 110) infrared thermometer with  $\pm 0.5$  °C accuracy, in which
- 20 the temperature of the plant surface approximately 1 m in diameter was determined on the sunlit side of the tree. Data for canopy temperature are presented as the difference between leaf and air temperature. A negative canopy temperature denotes a canopy cooler than air
- 25 temperature due to transpiration and heat reflection. The data are reported in Table I.

Table I

Treatment	Yield/tree (kg)	Fruit weight (g)	Red Color	Photosyn- thesis rate ( $\mu$ moles CO <sub>2</sub> /m <sup>2</sup> /sec)	Stomata conduct- ance (mol/m <sup>2</sup> / sec)	Canopy Temper- ature (C)
Conventional	43.7	136	19.7	6.7	0.35	-4.2
Control	30.1	123	23.2			
Translink®77	51.6	135	23.9	9.2	0.57	-5.2
Calcined Kaolin	37.6	124	21.0			
Treated CaCO <sub>3</sub>	39.1	130	24.1			-5.5

5 The use of hydrophobic kaolin (Translink® 77) increased yield compared to conventional management (51.6 vs 43.7 kg, respectively) without a meaningful reduction in fruit size (135 vs 136 g/fruit).

10 The use of hydrophobic kaolin (Translink® 77) improved fruit color compared to the conventional management (23.9 vs 19.7). Treated CaCO<sub>3</sub> (SuperCoat®) and calcined Kaolin (Satintone® 5HB) also improved color compared to the conventional management (24.1 and 21.0 vs 19.7). The untreated control improved color compared to the conventional management (23.2 vs 19.7) but this is likely due to defoliation of the tree due to poor pest control since no pesticides were applied (see Lord and Greene, Ibid.). Defoliation from pest damage increases light to the fruit surface which increases color development. Pest control levels were adequate in all other treatments and did not result in defoliation.



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Average precipitation approximates 35.6 cm from April 1 to August 30; precipitation was 40% below normal.

The application of Translink® 77 increased  
5 photosynthesis, stomatal conductance and reduced plant temperature. Stomatal conductance is a measure of the width of stomates on the underside of the leaf. Water loss, in the form of transpiration, occurs through the stomates and is controlled by the size of the stomatal  
10 opening. The greater the size of the opening, the greater is the stomatal conductance, and so transpiration is greater. Similarly, the greater the size of the stomatal opening, the greater is the influx of carbon dioxide necessary for photosynthesis. Canopy  
15 temperature was reduced by the application of Translink® 77 due to the increased transpirational cooling of the leaf related to increased stomatal conductance resulting from the application of Translink® 77. The application of calcium carbonate (SuperCoat®) also reduced plant  
20 temperature, presumably due to increased transpirational cooling of the leaf related to increased stomatal conductance.

#### Yakima, WA

"Red Delicious" apple trees received the following  
25 treatments: 1) no treatment; this untreated control did not have pest pressures that exceeded the threshold for pesticide application, 2) application of Translink® 77 on April 5, May 8, 29; June 25; July 14; September 4, 3) application of Translink® 77 on the same dates as "(2)"

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and on May 22, June 9, and July 31. Treatments (2) and (3) applied 25 pounds material suspended in 4 gal methanol and added to 96 gal water. This mixture was applied at the rate of 100 gal/acre using an orchard sprayer. The treatments were arranged in a randomized complete block design with 3 replications of 3 trees/plot. Treatments were all irrigated on a weekly basis to meet plant water needs using sprinkler irrigation located beneath the trees. Photosynthesis and stomatal conductance were measured on July 17 to 20, 1997. Photosynthesis data were collected using a Licor 6300 photosynthesis system. Treatments (1) , (2) and (3) were measured twice daily at 10 to 11 am and 2 to 3 pm. Three trees in each plot were measured with 2 sunlight leaves/tree. Data are the mean values for all days and hours sampled. Canopy temperature was measured using an Everest Interscience Infrared (Model 110) thermometer with +/- 0.5 C accuracy, in which the temperature of the plant surface approximately 1 meter in diameter was determined on the sunlit side of the tree. Data for canopy temperature are presented as the difference between leaf and air temperature. A negative canopy temperature denotes a canopy cooler than air temperature due to transpiration and heat reflection. Canopy temperature data were collected from Aug 17 to 20, 1997. The data presented in Table IV are representative of the entire data set. At the time of harvest, 20 fruit were randomly collected from each of the 3 trees/plot (total of 180 fruit/treatment). Fruit were weighed and color determined. Color was determined

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with a Hunter colorimeter. Color values represent Hunter "a" values.

Table II

Treatment	Fruit weight (g/fruit)	Photosynthesis ( $\mu\text{mol CO}_2/\text{m}^2/\text{sec}$ )	Stomatal conductance ( $\text{mol}/\text{m}^2/\text{sec}$ )	Canopy temperature ( $^{\circ}\text{C}$ )
Control	164	8.8	0.24	-4.5
Translink® 77 applied 7 times	177	11.8	0.43	-5.7
Translink® 77 applied 10 times	195	12.9	0.46	-6.0

10 Fruit size increased with increasing applications of Translink® 77.

Trees in the study had fruit size greater than the study in Kearneysville, WV due to the use of irrigation.

The reduced canopy temperature of both Translink® 77 treatments illustrates that the application of these particles can reduce plant temperature.

The application of Translink® 77 increased photosynthesis, stomatal conductance and reduced plant temperature. Canopy temperature was reduced by the application of Translink® 77 due to the increased transpirational cooling of the leaf related to increased stomatal conductance resulting from the application of Translink® 77. Reducing the frequency of application from 7 applications did reduce photosynthesis, stomatal conductance, and canopy temperature compared to 10 applications, demonstrating that there is a beneficial

response to increasing amounts of Translink® 77 coverage.

### Example 3

#### Santiago, Chile

- 5 "September Lady" peach, spaced 4m x 6m, received the following treatments: 1) Conventional pesticide application applied according to the presence of economic levels of pests, 2) no treatment, 3) weekly application of Translink® 77 beginning October 29, 1996.
- 10 Treatment (3) applied 25 pounds material suspended in 4 gal methanol and added to 96 gal water. This mixture was applied at the rate of 100 gal/acre using a high pressure hand sprayer. Treatments were irrigated weekly using surface irrigation. Fruit were harvested
- 15 at maturity and the number and weight measured. The data are reported in Table III.

Table III

Treatment	Yield/tree (kg)	Fruit weight (g)	Fruit number/tree
Conventional	13.9	156	94
Control	14.6	139	109
Translink® 77	25.4	137	156

- 20 The use of hydrophobic kaolin (Translink® 77) increased yield compared to the conventional treatment and the control by increasing the number of fruit/tree.
- 25 Fruit size was reduced, although not statistically, from 156 to 137 g due to the larger number of fruit on the peach tree (94 vs 156).

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Example 4

Biglerville, Pa--Dan Pack Orchard

"Golden Delicious" apples received 3 treatments: 1) commercial pesticide application applied according to the presence of economic levels of pests using the Virginia, West Virginia and Maryland Cooperative Extension 1997 Spray Bulletin for Commercial tree Fruit Growers publication 456-419, 2) full rate of Translink® 77, and 3) half rate of Translink® 77. Treatments (2) and (3) applied 25 and 12.5 pounds material, respectively, suspended in 4 and 2 gal methanol, respectively, and added to 100 gal water. This mixture was applied at the rate of 200 gal/acre using an orchard sprayer. The treated area was approximately 1 acre plots with 2 replications of each treatment in a randomized block design. At harvest the plots were commercially harvested and processed by a commercial grading line. At the time of grading, 100 fruit from each plot were randomly chosen to determine fruit size, color, and surface defects. Color was determined using a Hunter colorimeter. Green color values represent Hunter "a" values in which higher values represent more yellow color, a beneficial trait in "Golden Delicious" apple. The data are reported in Table IV.

Table IV

Treatment	Fruit size (mm)	Green color
Translink® 77 full rate	69	-8.0
Translink® 77 half rate	67	-8.9
Conventional	67	-10.0

Application of Translink® 77 at the full and half rate reduced green color, and Translink® 77 at the full rate increased fruit size compared to the half rate and conventional treatment.

"Stayman" apples received 2 treatments: 1) commercial pesticide application applied according to the presence of economic levels of pests using the Virginia, West Virginia and Maryland Cooperative Extension 1997 Spray Bulletin for Commercial tree Fruit Growers publication 456-419, 2) Translink® 77 treatment applied 25 pounds material suspended in 4 gal methanol and added to 96 gal water. This mixture was applied at the rate of 200 gal/acre using an orchard sprayer. Each treatment was applied to 1 acre blocks with no randomization. Apples were harvested commercially and processed on a commercial grading line. Data presented represent percent packout from the commercial grading line. The data are reported in Table V.

Table V

Treatment	Fruit size (mm)	<2.5 inches (%)	2.5 - 2.75 inches (%)	2.75 - 3.0 inches (%)	> 3.0 inches (%)
Translink® 77	69	11	38	44	7
Conventional 1	62	66	28	6	0

5      The application of Translink® 77 increased the  
 10      packout of larger fruit and reduced the losses due to  
         small fruit (<2.5 inches) compared to the conventional  
         treatment.

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WHAT IS CLAIMED IS:

1. A method for enhancing the photosynthesis of horticultural crops which comprises applying to the surface of said horticultural crop an effective amount of one or more highly reflective particulate materials, said particulate materials being finely divided, and wherein the particles as applied allow for the exchange of gases on the surface of said crop.
2. The method according to claim 1 wherein said particles have a Block Brightness of at least about 90.
3. The method of claim 1 wherein said particulate materials are hydrophobic.
4. The method of claim 1 wherein said particulate materials are hydrophilic.
5. The method of claim 1 wherein the particulate material has a particle size distribution wherein up to 90% of the particles have a particle size of under about 10 microns.
6. The method of claim 1 wherein the particulate material comprises a hydrophilic core and a hydrophobic outer surface.
7. The method of claim 6 wherein said hydrophilic core materials are selected from the group consisting of calcium carbonate, mica, kaolin, bentonite, clays,



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pyrophyllite, silica, feldspar, sand, quartz, chalk, limestone, diatomaceous earth, baryte, aluminum trihydrate, titanium dioxide and mixtures thereof

8. The method of claim 4 wherein said hydrophilic materials are selected from the group consisting of calcium carbonate, talc, hydrous kaolin, calcined kaolin,, bentonites, clays, pyrophyllite, silica, feldspar, sand, quartz, chalk, limestone, precipitated calcium carbonate, diatomaceous earth, barytes, aluminum trihydrate, pyrogenic silica, titanium dioxide and mixtures thereof.

9. The method of claim 6 wherein said hydrophobic outer surface materials are selected from the group consisting of organic titanates, organic zirconate or aluminate coupling agents, organofunctional silanes, modified silicone fluids and fatty acids and salts thereof.

10. The method of claim 1 wherein the horticultural crop is selected from actively growing or fruiting agricultural and ornamental crops.

11. The method of claim 1 wherein the horticultural crop is selected from the group consisting of fruits, vegetables, trees, flowers, grasses, roots, seeds and landscape and ornamental plants.

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12. The method of claim 1 wherein the finely divided particulate materials have a median individual particle size below about 3 microns.

13. The method of claim 6 wherein the hydrophilic core particulate materials are selected from the group consisting of calcium carbonate, calcined kaolin and mixtures thereof.

14. The method of claim 4 wherein the hydrophilic particulate materials are selected from the group consisting of calcium carbonate, calcined kaolin and mixtures thereof.

15. A method for enhancing the photosynthesis of horticultural crops which comprises applying to the surface of a actively growing or fruiting horticultural crop selected from the group consisting of fruits, vegetables, trees, flowers, grasses, roots, seeds and landscape and ornamental plants which comprises applying to the surface of said horticultural crop an effective amount of a slurry of one or more highly reflective particulate materials having a Block Brightness of at least about 90, said materials comprising one or more particulate materials, selected from the group consisting of calcium carbonate, calcined kaolin and mixtures thereof, said particulate materials have a median individual particle size of about one micron or less, and wherein said particles as applied allow for the exchange of gases on the surface of said crop.

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16. The method of claim 1 or 15 wherein the finely divided particulate materials are applied one or more times during the growing season of said horticultural crop.

# INTERNATIONAL SEARCH REPORT

Int. Application No

PCT/US 98/03971

**A. CLASSIFICATION OF SUBJECT MATTER**  
IPC 6 A01G7/00

According to International Patent Classification (IPC) or to both national classification and IPC

**B. FIELDS SEARCHED**

Minimum documentation searched (classification system followed by classification symbols)

IPC 6 A01G

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

**C. DOCUMENTS CONSIDERED TO BE RELEVANT**

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 5 597 400 A (NONOMURA ET AL.) 28 January 1997 cited in the application see column 2, line 59 - column 4, line 18 ---	1,3
A	STANHILL ET AL.: "Effect of increasing foliage and soil reflectivity on the yield and water use efficiency of grain sorghum" AGRONOMY JOURNAL, vol. 68, March 1976 - April 1976, pages 329-332, XP002067941 cited in the application see the whole document --- -/--	1,4,8, 10,11, 15,16

☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

\* Special categories of cited documents:

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier document but published on or after the international filing date

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"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

"Δ" document member of the same patent family

Date of the actual completion of the international search

15 June 1998

Date of mailing of the international search report

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# INTERNATIONAL SEARCH REPORT

International Application No

PCT/US 98/03971

## C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	<p>MORESHET ET AL.: "Effect of increasing foliage reflectance on yield, growth and physiological behavior of a dryland cotton crop"</p> <p>CROP SCIENCE, vol. 19, November 1979 - December 1979, pages 863-868, XP002067942 cited in the application see abstract</p> <p style="text-align: center;">---</p>	1,4,8, 10,11, 15,16
A	<p>PATENT ABSTRACTS OF JAPAN vol. 7, no. 155 (C-175) &amp; JP 58 065201 A (MURAKAMI) see abstract</p> <p style="text-align: center;">---</p>	1,4
A	<p>THOMPSON ET AL.: "The effect of dust on photosynthesis and its significance for roadside plants"</p> <p>ENVIRONMENTAL POLLUTION (SERIES A), vol. 34, 1984, pages 171-190, XP002067947 see the whole document</p> <p style="text-align: center;">---</p>	1
A	<p>ELLER ET AL.: "Der Einfluß von Straßenstaub auf die Strahlungsabsorption durch Blätter"</p> <p>ARCHIV FÜR METEOROLOGIE, GEOPHYSIK UND BIOKLIMATOLOGIE (SERIE B), vol. 23, 1975, pages 137-146, XP002067948 see the whole document</p> <p style="text-align: center;">---</p>	1
A	<p>RICKS ET AL.: "Effects of atmospheric pollution on deciduous woodland - Part 3 : Effects on photosynthetic pigments of leaves of Quercus petraea (Mattuschka) Leibl"</p> <p>ENVIRONMENTAL POLLUTION, vol. 8, 1975, pages 97-106, XP002067949</p> <p style="text-align: center;">---</p>	
A	<p>FARMER A. M.: "The effects of dust on vegetation - A review"</p> <p>ENVIRONMENTAL POLLUTION, vol. 79, 1993, pages 63-75, XP002067943 cited in the application</p> <p style="text-align: center;">-----</p>	

# INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/US 98/03971

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